



ACIERIES HACHETTE DRIOUT
AVENUE DU GENERAL SARRAIL,
SAINT DIZIER,
F52101,
FRANCE

Reference: STM/SM/734718
Project Number: 2537918

ATTN : Mr. Daniel Flament,

**Steel Foundry Facility and Process Approval
ABS Approval of Acieries Hachette & Driout (AHD)**

We have the ABS plant survey report MF1945292 of 11 February 2011, your submittals of 10 February 2011 and the subsequent email exchange with enclosures relative to the subject. With regard thereto we advise that Acieries Hachette & Driout (AHD) is considered approved to produce hull, machinery, boiler and pressure vessel castings to the requirements of *ABS Materials & Welding Rules Part 2 (2011)* as outlined below, provided the Rules are adhered to in all respects and all production and inspection are to the satisfaction of the attending ABS Surveyor.

Material Grades	: ABS and Non ABS Grades - Carbon steel, Low alloy and High alloy castings.
Steel Making	: EAF and AOD
Maximum Weight	: Carbon steel castings 20 – 8000kg : Low alloy castings 20 – 4000kg : High alloy castings 20 – 4000 kg
Casting Process	: Sand Casting.
Product Examples	: LNG Compressor castings, Cryogenic valve bodies.

Production of castings is to be carried out in accordance with the ABS Materials Rules. Please note that all weld repairs and PWHT, if applicable, to ABS Class castings are to be approved prior to commencing the repair and carried out in accordance to ABS rules to the satisfaction of the attending Surveyor.

The approval is valid for five years from the date of the Plant Survey. ABS Houston Materials are hereby requested to issue the appropriate Certificate indicating the above details. Renewal of approval is to be sought by the subject facility prior to the five year expiry date. It is the responsibility of the facility to inform ABS of any changes in manufacturing parameters. Please find enclosed our invoice to cover the costs of the technical review.

If you have any questions regarding the above review please contact Simon Mills at the following e-mail address smills@eagle.org.

Very truly yours

David Morgan
Manager
London Offshore Engineering Department

Enc.
Document List

cc: ABS Mulhouse
ec: ABS Houston Materials

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Drawing List

Engineering Office:	London Engineering Department	
Submitter:	ACIERIES HACHETTE DRIOUT	
Drawing No	Revision No	Drawing Title
MF1945292 attachments	-	Additional Info
MF1945292	-	PS Report 08 Feb 2011
Test Reports	-	Statistical Data